

METAL BENDING MACHINE

BONY JAIN AK IGAI

ADYLES ROBBIE JANGKA AK HOLLAND

DINIE ASYRAF BIN MAHAT@SELAMAT

BIBIANA TUIL

20DKM14F1040

ENTAN NUR AIN BINTI MOHAMAD SULAIMAN

20DKM14F1084

DEPARTMENT OF MECHANICAL ENGINEERING
POLITEKNIK MUKAH

SESSION: DECEMBER 2016



METAL BENDING MACHINE

NAME		MATRIX NO
BONY JAIN AK IGAI		20DKM14F1024
ADYLES ROBBIE JANGKA AK HOLLAND		20DKM14F1078
DINIE ASYRAF BIN MAHAT@SELAMAT		20DKM14F1027
BIBIANA TUIL		20DKM14F1048
INTAN NUR AIN BINTI MOHAMAD SULAI	IMAN	20DKM14F1084

MR MOHD SAIFUL IZWAN BIN ABDULLAH

This report is submitted to the Department of Mechanical Engineering in partial fulfilment of the requirements for graduation Diploma in Mechanical Engineering

MECHANICAL ENGINEERING DEPARTMENT.

DISEMBER 2016



CONFIRMATION OF PROJECT REPORT

Title: Metal Bending Machine

Session: December 2016

"We hereby declare that this report is our own work and product except for each part that we have been attached from the sources that have been mentioned."

1. Signature : Eou

Name : Bony Jain AkIgai

Registration Number: 20DKM14F1024

2. Signature

Name : Adyles Robbie JangkaAk Holland

Registration Number: 20DKM14F1078

3. Signature :

Name : DinieAsyraf Bin Mahat@Selamat

Registration Number: 20DKM14F1027

4. Signature :

Name : BibianaTuil

Registration Number : 20DKM14F1048

5. Signature :

Name : IntanNur Ain BintiMohamadSulaiman

Registration Number : 20DKM14F1084

This report has been submitted and reviewed as to meet the conditions and requirements of project writing as set.

Verified by:

Signature :

Supervisor Name : Mr. Mohd Saiful Izwan Bin Abdullah

Date : 31/3/2017

TABLE OF CONTENTS

CHAPTER	CONTENTS	PAGES
	Confirmation Of Project Report	i
	Acknowledgement	iii
	Abstract	iv
	Abstrak	v
	Contents	vi
	List Of Diagram	viii
	List Of Table	ix
CHAPTER 1	INTRODUCTION	
1.1	Introduction	1
1.2	Background Study	2
1.3	Problem Statement	2
1.4	Objectives	2
1.5	Scope	3
1.6	Important Of Project	3
1.7	Summary	
CHAPTER 2	LITERATURE REVIEW	
2.1	Introduction	4
2.2	Introduction of Bending Machine	5
2.3	History of Bending Machine	6
2.4	Types of Bending Machine	7
2.5	Introduction of Actuator	8

TABLE OF CONTENTS

HAPTER CONTENTS		PAGES	
Confirmation Of Project Report		i	
Acknowledgement		iii	
Abstract		iv	
Abstrak		v	
Contents		vi	
List Of Diagram		viii	
List Of Table		ix	
INTRODUCTION			
Introduction		1	
Background Study		2	
Problem Statement		2	
Objectives		2	
Scope		3	
Important Of Project		3	
Summary			
LITERATURE REVIEW			
Introduction		4	
		5	
		6	
		7	
		8	
	Confirmation Of Project Report Acknowledgement Abstract Abstrak Contents List Of Diagram List Of Table INTRODUCTION Introduction Background Study Problem Statement Objectives Scope Important Of Project Summary	Confirmation Of Project Report Acknowledgement Abstract Abstrak Contents List Of Diagram List Of Table INTRODUCTION Introduction Background Study Problem Statement Objectives Scope Important Of Project Summary LITERATURE REVIEW Introduction Introduction of Bending Machine History of Bending Machine Types of Bending Machine	

2.6	Introduction of Adapter	9
2.7	Introduction Switch ON/OFF toggle	9
CHAPTER 3	METHODOLOGY	
3.1	Introduction	10
3.2	Flow Chart	11
3.3	Design	12
3.4	Idea Analysis	14
3.5	Project Fabrication	20
3.6	Cost	22
3.7	Summary	23
CHAPTER 4	RESULT AND DISCUSSION	
CHAPTER 4	RESULT AND DISCUSSION	
CHAPTER 4 4.1	RESULT AND DISCUSSION Introduction	24
		24 24
4.1	Introduction	
4.1 4.2	Introduction Result	24
4.1 4.2 4.3	Introduction Result Discussion	24 25
4.1 4.2 4.3	Introduction Result Discussion	24 25
4.1 4.2 4.3 4.4	Introduction Result Discussion	24 25
4.1 4.2 4.3	Introduction Result Discussion Summary	24 25
4.1 4.2 4.3 4.4	Introduction Result Discussion Summary	24 25
4.1 4.2 4.3 4.4 CHAPTER 5	Introduction Result Discussion Summary SUGGESSTION AND CONCLUSION	24 25 26
4.1 4.2 4.3 4.4 CHAPTER 5	Introduction Result Discussion Summary SUGGESSTION AND CONCLUSION Introduction	24 25 26

LIST OF FIGURE

Contents	Page
Figure 2.3.2 Metal plate bending machine	6
Figure 3.2.1 Flow chart	10
Figure 3.3.1 Plan view	12
Figure 3.3.2 Side view	12
Figure 3.3.3 Front view	13
Figure 3.3.4 Metal bending machine uncover with label	13
Figure 3.3.5 Metal bending machine cover with label	13
Figure 3.3.6 Final product	14
Figure 3.5.3 Grinding process	20
Figure 3.5.4. Welding process	21

LIST OF TABLE

Contents	Page	
Table 3.4.6. Tools,/ Machines	17	
Table 3.6.1 Cost of materials	23	

ACKNOWLEDGMENT

We would like to say that we are very grateful with His permission we have successfully manage to complete the project for about 4 months. We have been designed the project during the last semester 5.

In completing and finishing this project, it is a successful one we had to take the help and guidance from respected person. First of all, we are grateful to almighty who gives us sound mind and sound health to accomplish our project. Then, we want to take this opportunity to express our special gratitude to our supervisor, Mr MohdSaifulIzwan Bin Abdullah, panels and lecturers in Mechanical Engineering Department for giving us guidance to complete our project even though we face lot of problem because lack of knowledge in making Metal Bending Machine. The supervision, guidance and support from them give truly help the progression and smoothness of the project. We will not be able to complete this project without their helps.

Lastly, the great thanks and appreciation to our parents because give us moral support and also given to everyone especially to all of the teammates that have given a big contribution, cooperation, understand and hard worked from them during completing this project and it was great indeed. From this project, we realized the value of working together as a team and as a new experience in working environment which challenges us in every single minute. We pray for the long life and good health to all who had helped us and giving us so much guidance and support in completing this assignment.

ABSTRACT

Metal bending machine is a project that is designed and fabricate as a mean to help students of Mechanical Engineering Department at workshop to form a specific degree or shaping metal plate. The main components of this machine is an actuator that form a metal with specific degree and shape, it is similar with other bending machine by using force in forming metal. The linear actuator is powered with motor which control the actuator based on it voltage. This bending machine can form two shapes that are bending up to 90 degree and also curve shape can be form, with metal plate of thickness 2 mm and 50 widths. This bending machine is portable since is easy to carry, smaller and easy to use.

ABSTRAK

Mesin lenturan besi ialah satu projek yang direka dan dibuat bertujuan untuk membantu pelajar Jabatan Kejuruteraan Mekanikal di bengkel untuk membentuk darjah yang spesifik atau membentuk plat besi. Komponen utama untuk mesin ini ialah penggerak linear untuk membentuk besi dengan darjah yang spesifik dan bentuk, mesin ini adalah sama dengan mesin lentur yang menggunakan daya dalam membentuk besi. Penggerak linear ini menggunakan kuasa motor yang mengawal penggerak berdasarkan voltan. Mesin lenturan ini boleh membentuk dua bentuk iaitu lenturan 90 darjah dan bentuk lekuk dapat dibentuk dengan menggunakan plat besi 2 mm tebal dan 50 mm lebar. Mesin ini adalah mudah alih kerana ia mudah di bawa, kecil dan mudah untuk digunakan.